



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5718-1

Job Sheet 201206



Part No: D5718-1

Job Qty: 4 pcs

Part Name: Bearpaw Clamp



Part Weight: 0 lbs

Status: New

Job Created: 9/27/19

Job Tracking No:

Due Date: 10/4/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG D5718-REV:PRELIM A4 IPP REV:A 19.03.11 NEW ISSUEDD VERF:JFS

Ship Via:

POSITIVE RECALL

EFFECTIVE 7/27/26 AUTH SV
RELEASED 55 DATE OCT 1 0 2019
waiting for 9884 Approval

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		10/4/19	0.17	0.20	Waterjet - Flow		02/19/10/01
110	QC 2	4 pcs		10/4/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		02/19/10/01
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

PRIORITY

Plex 9/27/19 8:54 AM Dart.laj

120 QC 8	4 pcs	10/4/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	DA 40
				QC 8 - 17	9-89
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	DAS 81
				QC 8 - 32	9-89
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
130 Small Fab - Brake NC - B4B	4 pcs	10/4/19	0.25 0.16	Small Fab - Brake - 1 - B4B	
				Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	OCT 03 2019
140 QC 5	4 pcs	10/4/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	DAS 81
				QC 5 - 9	9-89
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
150 Packaging 3-1 - Stock - B4B	4 ✓ pcs	10/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B ✓	ST 543

FRI 10-4-2019 Oscar

See
HancelDAS
55
9-89

OCT 10 2019

Packaging 3 - 4 - B4B
 Packaging 3 - 5 - B4B
 Packaging 3 - 6 - B4B
 Packaging 3 - 7 - B4B
 Packaging 3 - 8 - B4B
 Packaging 3 - 9 - B4B
 Packaging 3 - 10 - B4B
 Packaging 3 - 11 - B4B
 Packaging 3 - 12 - B4B
 Packaging 3 - 13 - B4B
 Packaging 3 - 14 - B4B
 Packaging 3 - 15 - B4B
 Packaging 3 - 16 - B4B
 Packaging 3 - 17 - B4B
 Packaging 3 - 18 - B4B
 Packaging 3 - 19 - B4B
 Packaging 3 - 20 - B4B
 Packaging 3 - 21 - B4B
 Packaging 3 - 22 - B4B
 Packaging 3 - 23 - B4B
 Packaging 3 - 24 - B4B
 Packaging 3 - 25 - B4B
 Packaging 3 - 26 - B4B
 Packaging 3 - 27 - B4B
 Packaging 3 - 28 - B4B
 Packaging 3 - 29 - B4B
 Packaging 3 - 30 - B4B
 Packaging 3 - 31 - B4B
 Packaging 3 - 32 - B4B
 Packaging 3 - 33 - B4B
 Packaging 3 - 34 - B4B
 Packaging 3 - 35 - B4B
 Packaging 3 - 36 - B4B

160 QC 21 - SA 4 ✓ 10/4/19 0.00 0.00
 pcs

QC 21 - SA - 21 ✓
 QC 21 - SA - 70
 QC 21 - SA - 53

ST 543
 DAS
 21
 9-89

Part Op 100 - 1-Cut as per Dwg Dwg Rev: _____ Prog Rev: _____ 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Form as per dwg
 140 - QC5- Inspect part completeness to step on W/O
 150 - Identify as per dwg & Stock Location: _____
 160 - QC21- Final Inspection - Work Order Release

OCT 11 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S13GA	304/316 .090" Sheet	.3320 sf (.083 ea)	100-Waterjet - Flow - 1	FI03033

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S13GA	0	9	0

Part Specifications

Specifications could not be found.

Plex 9/27/19 8:54 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION				DEPARTMENT/PROCESS				QTY Affected : _____		MRB (QS1042)																													
Date : _____		Sequence #: _____		Rework ☐ Scrap ☐ Use-as-is ☐		Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																													
Description Work Order Deviation				Disposition																																					
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>										Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
				Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong																																		
				Bending	Misaligned/off center	Folio/Program	Outside Tolerance																																		
				Crushing	BOM/Route	Grain Direction	Drawing																																		
Cracks	Broken/Damage/Defect	Weld	Finish																																						
Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing																																						
Marks/Chatter	Drill Holes	Out of Sequence	Misread																																						
Mislabeled	Fit/Function	Off-set/Set-up																																							
Other/Details: _____																																									
Completed By _____																																									
Lead hand / Supervisor _____																																									
QC / QA Coordinator _____																																									

